

Bearbeitungszentren / Machiningcentres:		Ort	Drehmaschinen / lathes:		Ort	Zusatzeinrichtung / additional equipment:		Ort
1x	Hüller Hille nbh 210	D	1x	EMAG VSC 400	Cz	1x	Abläng- und Zentriermaschine	Cz
2x	Hüller Hille nbh 150	D	3x	EMAG VL 5	Cz	2x	Waschanlage	Cz
1x	Hermle V800	Cz	6x	EMAG VL 3	Cz	1x	Wuchmaschine bis Dm 650mm	Cz
1x	Fanuc Robodrill alfa T14iA	Cz	3x	EMAG VSC 200	Cz	2x	Räummaschine Hennig RW 1000	Cz
1x	Cincinatti Dart-500	Cz	1x	Index GU 800	Cz	1x	Cardinal TM-7	Cz
2x	POSmill H800 U	D	2x	Index GFG 250	Cz		3D-Messmaschinen in D, Cz und PL	
1x	POSmill H630 U		1x	OKUMA LU300	Cz	1x	ABB IRB 4600 mit Keyence Binpick Cam	D
1x	DMC80 U	D	1x	OKUMA LU400	Cz		Sheets machining	
1x	VISION WIDE SF-3116 x3100 y1600 z800	PL	2x	Samsung PL 25	Cz		Laser MAZAK Space Gear 510 MK2	PL
1x	HAAS VF4 SS DHE x1270mm y508mm z635	PL	1x	Takisawa EX-310	Cz		punching press AMADA AE 2510NT max sheet size 125	PL
2x	HAAS VF3 DHE x1016mm y508mm z635	PL	1x	DMG CLX 450 dia 400mm, length 800mm, C	PL		Press brake ZDMT length 6m	PL
1x	HAAS VF3 DHE x1016mm y508mm z635	PL	1x	HAAS DS30Y dia 318mm, length 584mm, C	PL		Press brake CNC VIMERCATI length gięcia 3m	PL
1x	HAAS VF2 SS x762mm y406mm z508mm	PL	1x	HAAS ST40L dia 648mm, length 2032mm, C	PL		sheet metal-coil processing line max width 1,5m and th	PL
1x	HAAS MiniMill x400mm y300mm z250mm	PL	1x	HAAS ST30Y dia 457mm, length 584mm, C	PL		Press 16ton	PL
			2x	HAAS SL30 HE dia 370mm, length 860mm	PL		Press 64tony	PL
			1x	HAAS SL20 HE dia 260mm, length 510mm, C	PL		hydraulic press 100ton	PL
			1x	HAAS SL20 HE dia 260mm, length 510mm, C	PL			
			1x	OKUMA SPACE TURN LB 3000EX dia 410mm	PL		Other	
			1x	INDEX GFG 450 dia 600mm, length 545mm	PL		welding robot PANASONIC TA1400 + turning station	PL
							welding robot Kawasaki + turning station	PL
							sheet cutter Bomar Individual 510.330 GA max sheet s	PL
Stand 2024							sheet cutter Bomar Proline 420.350 ANC max sheet siz	PL

Milling	number of
VISION WIDE SF-3116 x3100 y1600 z800, 4axis	1pc.
HAAS VF4 SS DHE x1270mm y508mm z635mm, 4axis	1pc.
HAAS VF3 DHE x1016mm y508mm z635mm, 4axis	2pc.
HAAS VF3 DHE x1016mm y508mm z635mm	1pc.
HAAS VF2 SS x762mm y406mm z508mm, 4axis	1pc.
HAAS MiniMill x400mm y300mm z250mm	1pc.

Turning	
DMG CLX 450 dia 400mm, length 800mm, C-axis + tailstock	1pc.
HAAS DS30Y dia 318mm, length 584mm, C-axis + Y-axis + counterspindel	1pc.
HAAS ST40L dia 648mm, length 2032mm, C-axis + tailstock	1pc.
HAAS ST30Y dia 457mm, length 584mm, C-axis + Y-axis + tailstock	1pc.
HAAS SL30 HE dia 370mm, length 860mm	2pc.
HAAS SL20 HE dia 260mm, length 510mm, C-axis + tailstock	1pc.
HAAS SL20 HE dia 260mm, length 510mm, C-axis	1pc.
OKUMA SPACE TURN LB 3000EX dia 410mm, length 500mm, C-axis + tailstock	1pc.
INDEX GFG 450 dia 600mm, length 545mm	1pc.

Conventional milling	
WMW Heckert FU400/E	1pc.

Conventional turning	
Artur Klein C 6266A x 2000 dia 900mm, length 2000mm	1pc.

Sheets machining	
Laser MAZAK Space Gear 510 MK2	1pc.
punching press AMADA AE 2510NT max sheet size 1250x2500x4mm	1pc.
Press brake ZDMT length gięcia 6m	2pc.
Press brake CNC VIMERCATI length gięcia 3m	1pc.
sheet metal-coil processing line max width 1,5m and thickness 2mm	1pc.
Press 16ton	1pc.
Press 64tony	2pc.
hydraulic press 100ton	1pc.

Other	
welding robot PANASONIC TA1400 + turning station	1pc.
welding robot Kawasaki + turning station	1pc.
sheet cutter Bomar Individual 510.330 GA max sheet size 510x330mm	1pc.
sheet cutter Bomar Proline 420.350 ANC max sheet size 420x350mm	1pc.
grinder for shafts and holes JOTES SWE 25Ax80, dia for shafts 230mm, length 1200mm, dia for holes 150mm	1pc.
flat grinder TOS BPH 320A max grinding size 1000x320mm	1pc.
drilling machines	2pc.